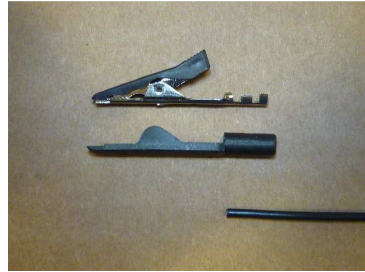
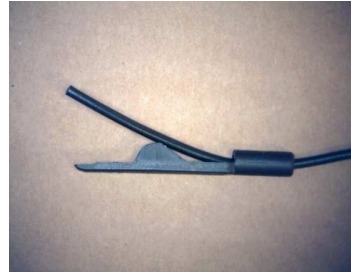


## Processing information for MA 1 Crimp

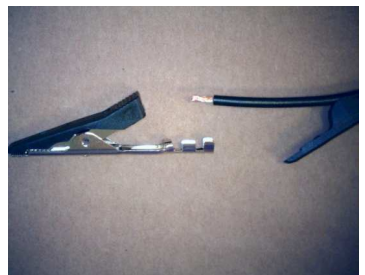
SKS – article – no.: 930 318-100, ...-101, ...-102, ...-103, ...-104, ...-106, ...-107



1



2



3



4

Push the cable through the lower insulating part (picture 2), Strip the wire end on 4.0 +/- 0.5 mm length (picture 3) and position it in the crimp connection according to DIN 60352-2 9.4 (picture 4).



5



6

Crimp the cable with the recommended tool (e. g. hand crimping tool with crimp insert 539680-2 from TE / picture 5) and assemble you the lower insulating part by inserting (picture 6 / Please note the locking lugs in the lower insulating part).

